#### **VACUUM TRANSFER**

Vacuum conveyor — Bridge Breaker — Lump Breaker — Manual Bag Station — Containers Station



#### **PRODUCT RANGE**



#### **SUMMARY**

#### **Principle**

#### **Vacuum Conveyor**



#### **Bridge Breaker**



#### **Lump Breaker**



#### **Manual Bag Station**



#### **Containers Station**



#### **Special Equipment**



#### **TECHNIlab**<sup>®</sup>



**TECHNIlab**, founded in **1987**, is located at **30min from Paris** and **20min from Orly airport**. The company is represented in many countries around the world. It has a **test center of more than 200m<sup>2</sup>** at the disposal of its customers.

**TECHNIlab**, is specialized in the **design**, **manufacture**, **supply and installation of equipments** as:

- Dense phase vacuum conveyors
- IBC docking stations
- Tablets and capsules dedusters/lifts
- Turnkey installations

#### For the conveying of solid materials as:

- powders
- granulates
- tablets
- capsules

For pharmaceutical, chemical and food industries.





#### **Principle**



- A Put the cyclone under vacuum (with an electric vacuum group or multi-stage Venturi).
- B Suction of the bulk or raw material from a capture point
- C Filling of the cyclone until you reach the desired volume.
- D Stopping of the vacuum
- E Cleaning of the filter cartridges by over pressure
- F Discharging valve opening
- G Emptying of the cyclone above the desired destination point (feeder, hopper, reactor, filling machine...).

#### **BENEFITS**

- -The containment of the system avoids the emission of dust and contamination by other materials
- -Transport up to 80 m distance, 35 m elevation, a production capacity up to 10 tons/hour
- -Handling of goods avoids the attrition phenomena
- -Maintenance is reduced by the lack of moving parts
- -Low energy consumption
- Ease of routing the PVC or PUR flexible hoses
- -The no demixing is guaranteed during transport because in dense phase the lighter particles light are not separate from the densest particles
- -Quick return on investment



# Vacuum Pneumatic Conveyor

#### Vacuum pneumatic conveyor - dense phase



- Capacity up to 12 000 liters / hour
- Distance until 60 meters
- Vertical distance until 30 meters
- Confined convey
- Minimal maintenance
- Quick dismounting
- Without dis-mixed
- Without attrition



**TECHNIlab development** hereby declare that the equipment specified above conforms to European standards



**TECHNIlab development** propose Vacuum pneumatic conveyors for ATEX dust and / or gas applications.



All materials in contact with the powder meet the requirements of the Food and Drug Administration (FDA) and are in compliance with the EC regulation 10/2011



# **Product Range**

# **TPC 85**



Bolted or Triclamp Valve System Flow 3 000 liters/ hour

#### **TPF 10**



Tri-clamp Valve System Flow 1 500 liters/ hour

#### **TP 80**



Flap System
Flow 500 liters/ hour

## **TPC 100**



System
Flow 5 000 liters/ hour

#### **TPF 20**



Tri-clamp Valve System Flow 3 000 liters/ hour

#### **TP 100**



Flap System

Flow 1 000 liters/hour

## **TPC 200**



Bolted or Triclamp Valve System Flow 12 000 liters/ hour

#### **TPF 30**



Flap or Tri-clamp Valve System Flow 4 000 liters/ hour

## Bridge breaker DP



- GMP design with no material hang up
- Design to disrupt powder
- No material attrition
- Suitable for temperature sensitive material
- Quick dismounting
- Suitable for silos, Big bag station
- Option CIP

#### **Product Range**

# DP 300 Flange diameter 300 mm

Outlet Tri-clamp 38 – 51





#### Lump Breaker DE



- GMP design with no material hang up
- Design to disrupt powder
- De-Lump material
- No material attrition
- Suitable for temperature sensitive material
- Quick dismounting
- Suitable for silos, Big bag station

#### **Product Range**

#### **DE 300**



Flange diameter 300 mm

Outlet Tri-clamp 38 à 51

#### **DE 400**



Flange diameter 400 mm

Outlet Tri-clamp 38 à 76

#### **DE 600**



Flange diameter 600 mm

Outlet Tri-clamp 51 à 76

# Manual Bag Station TC - TW



- Quick release dismounting without tools
- Shelf
- Dust collector
- Regulated air inlet
- Grille panel
- Bead blasted or bright polishing
- 304L or 316L Stainless steel

#### **Product Range**

## **TC 50**



Mobile on wheels or bolted to the ground Capacity from 10 to 50 liters

#### TC 100



Mobile on wheels or bolted to the ground Capacity from 50 to 200 liters

#### TW 230



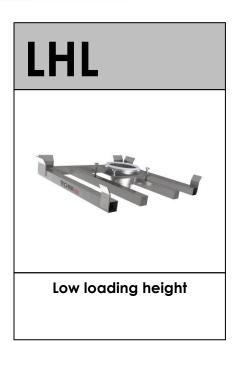
Bolted to the ground Capacity up to 450 liters

# **Container Docking Station LHL - SCS**



- Static or with integrated device for easy product flow
- No demixing, no powder packed
- Automatic functioning
- Extra low noise level
- Version with total dust containment and double butterfly valve
- Usable for all type of transfer (gravity, vacuum transfer or screw)
- Patented system

#### **Product Range**







# **Special Equipment**







# **Application from a bag**

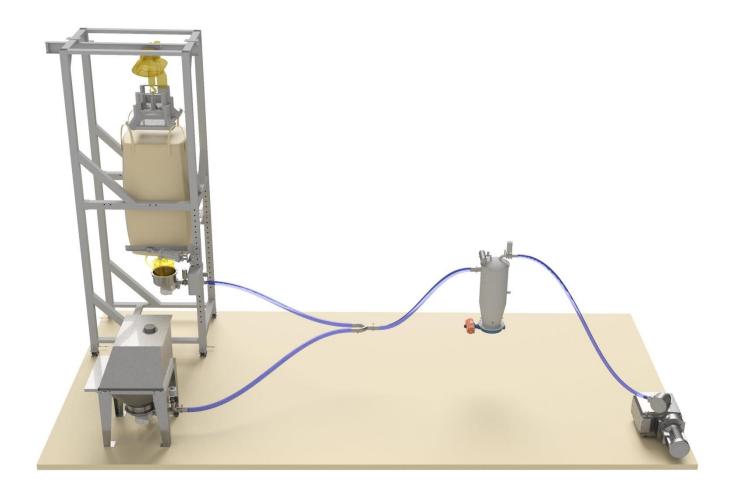


# **Application from a manual bag station**





# **Application from a Big bag Discharger**





# TECHNIab





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